INDUSTRIAL RF HEATING



25 kW



- Output power:
 25 kW in CW mode
- Anode voltage: 12 kV
- Anode dissipation: 8.5 kW
- Frequency up to 120 MHz





The ITL 9-1 is a RF power triode designed specifically for industrial applications.

This tube uses a coaxial design and metal-ceramic technology. This triode is designed to operate in CW mode.

ITL 9-1

Electrical characteristics

For operation in pulse mode, the parameters depend on each equipment characteristics. Contact us for specific information. The ITL 9-1 is an air cooled triode.

This product is designed, developed and manufactured at an ISO 9001 registered production site.

Filament thoriated tungsten Filament voltage (+ 5 %, - 10 %) (1) V 5.8 Filament current 145 А Surge current 600 А max. Cold resistance 5 mΩ Capacitances: • grid-anode 21 рF • grid-cathode 55 рF • cathode-anode (2) 1 рF Amplification factor 22 approx. Transconductance (Va: 10 kV, Ia: 4 A) 50 mA/V approx.

Mechanical characteristics

Operating position	vertical, anode up or down		
Neight	4.4	kg	approx.
Dimensions	see outline drawing		

Maximum ratings

Frequency (3)	120	MHz	
Anode voltage:			
• up to 30 MHz	12	kV	
• from 30 to 60 MHz	9	kV	
• from 60 to 90 MHz	7	kV	
• from 90 to 120 MHz	6	kV	
Control grid voltage	- 1 500	V	
Anode current	4	А	
Control grid current:			
at full load	0.8	А	
• at no load	1.5	А	
Peak cathode current	25	А	
Anode dissipation (inlet air temperature = 45 °C)	8.5	А	
Grid dissipation:			
• up to 30 MHz	350	W	
• from 30 to 60 MHz	320	W	
• from 60 to 90 MHz	300	W	
• from 90 to 120 MHz	280	W	
Grid resistance (tube non conducting)	10	KO	

At frequencies above 50 MHz, the filament voltage is reduced so that the ratio of filament voltage to current becomes the same as that without an anode voltage.
 Measured with a 40 x 40 cm shielding plate attached to the grid plate.
 Limited conditions above 60 MHz. Please consult Thales Electron Devices.

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Cooling

Anode cooling	forced air		
Inlet air temperature	45	°C	max.
Cooling air flow	2	m³/min	min.
Temperature at any point on tube envelope	220	°C	max.

Typical operation (4)

Examples	Class C RF oscilla 1	ator for industri 2	al applications
Frequency	30	60	MHz
Anode voltage	10	8	kV
Grid bias	- 610	- 520	V
Grid voltage	860	775	V
Anode current	3.3	3.4	А
Grid current, on load	0.35	0.4	А
Anode input power	33	27.2	kW
Anode output power	24.7	19	kW
Anode dissipation	8	7.6	kW
Grid dissipation	76	88	W
Grid resistance	1 750	1 300	Ω
Feedback ratio	9.6	11.1	%
Oscillator efficiency	74.8	70	%

(4) Operation with higher frequencies on request.

Cooling curve

The required flow rates and pressures drop may be read off the cooling curve. This is valid for both air-flow directions. Pa: anode dissipation Δp: pressure drop across the cooler fins q: air flow rate T_{in}: inlet air temperature







Constant current characteristics



Outline drawing (dimensions in mm)

Top view (dimensions in mm)

