

Material List of Main Parts

Item	Description	Material Specification *	Nearest Typical ASTM-Equivalent			
1	Body / Flange	1.0566 (TstE355N) 1.0460 (C22G2) SS 1.4571	A350 LF2 A 105 A182 F316Ti			
2	Ball	SS Duplex SS Duplex hardfaced	A182 F51 A182 F51 hardfaced			
3	Stem	1.4462 (Duplex)	A182 F51			
4	Gland Bolts	8.8 A4-70´				
5	Ball Seats	POM' SS Duplex hardfaced				
6	Primary Stem Seal	FPM				
7	Secondary Stem Seal	Celastic				
8	Body Seal	FPM				
9	Secondary Body Seal	Celastic				
10	Bolts	A193 B7 (ASTM) A4-70				
11	Nuts	A194-Gr.4 (ASTM) A4-70				

^{*} For detailed information see our ANSI catalogue

Description:

The HK 35 ball valve with its many innovative design features represents the highest standards in valve technology and is designed to meet the API-6D, ANSI 16.34 and BS 5351 requirements.

Long lifetime and low operating torques due to the clear separation of the sealing and bearing functions, on both ball and stem.

Design:

Split body design with superfine finished trunnion mounted ball, anti-blowout stem, spring loaded ball seats, cavity relief and antistatic device. Long life double stem seal system and stem supported in bearings to ensure seals are free from operating loads. Stem sealing construction complies with the latest TA-Luft and EPA (method 21) fugitive emissions requirements.

Firesafe to BS 6755 and API 607.

DIN/ISO 5211 mounting plate for easy assembly with actuators included.

Accessories and Options:

- Limit switches
- Locking devices
- Extended wrenches
- Stem extensions
- Metal to metal seats and/or extended bonnets with stuffing box for high/low temperatures and abrasive medium and high cycle applications
- Drain and vent/bleed connections

Standard Material Combinations (preferably to order – short delivery time):

ANSI	Cl. 600 -1500 MatCode 1D07D4D442	CI. 600 -1500 MatCode 4D07D4D442	CI. 600 -1500 MatCode 1ADAD4D442	CI. 600 -1500 MatCode 4ADAD4D442
Body	CS-Low Temp.	SS	CS-Low Temp.	SS
Ball/Stem	SS	SS	SS	SS
Ball Seats	POM/ SS	POM/ SS	SS	SS
Stem Seals	FPM/Celastic	FPM/Celastic	FPM/Celastic	FPM/Celastic
Body Seals	FPM/Celastic	FPM/Celastic	FPM/Celastic	FPM/Celastic
Seat Springs	SS	SS	SS	SS